

PROPERTY OF

REVISIONS

DESCRIPTION	DATE	APP'D
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PROD. RELEASE

1. INCORP. EO 108702
2. CHANGED DWG NO. WAS
269A9246

DATE	APP'D
NY BF. McJ 8-14-89	J. FSK 8/14/89

UNDER REVIEW

URF 19-1269 19.11.08 (VM)

1.2500
1.2525
MINOR DIA.
(REF.)
CONCENTRIC
WITH O.D. —
WITHIN .030
T.I.R.

2.50 50.
(OPTIONAL)

- 1.25
(TYP)

USE BROACH FOR CUTTING
269A 5406 HUB.

1.00

FHE COPY

-45° x .040
BOTH ENDS

2.50
D/A

DW
4/13/06
ENGRAVE 3/16


2.34 $\frac{\text{ACROSS}}{\text{FLATS}}$

5. ACID INK STAMP PART NO. PER HPB-5
4. BLACK OXIDE FINISH (NO SPEC.)
REQ'D.
3. REMOVE BURRS & SHARP CORNERS
2. SURFACE FINISH 250/ ✓
1. HEAT TREAT RC 31-36
PER HPI-1

NOTES:-

INTERNAL SPLINE —
ASA B5.15 1950

PRESS. ANGLE	30°
NO. OF TEETH	21
DIAM. PITCH	16/32
MAJOR DIA.	1.4362-1.4350
MINOR DIA.	1.2500-1.2525
PITCH DIA.	1.3125
MEAS. BET. D90 PINS	1.2134-1.2119

		4130 STEEL COMM. ALT. MATL. 4140, 4340 COMM.			
REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION
UNLESS OTHERWISE SPECIFIED		DRWN <i>Stani</i> 8/12/64		SUPPORT - MAIN	HUGHES TOOL COMPANY AIRCRAFT DIVISION CULVER CITY, CALIFORNIA 
DIMENSIONAL TOLERANCES		CHK'D		TRANS. 269A5103	
3 PLACE DECIMAL $\pm .010$		APP'D <i>Kyzing</i> 8/13/64		PINION (FOR	
2 PLACE DECIMAL $\pm .03$		APP'D <i>Vague</i> 8/13/64		BRG. LOCKNUT	
ANGULAR $\pm 0^{\circ}30'$		APP'D		REMOVAL & INSTALL.)	
DIMENSIONS TO BE MET BEFORE PLATING.		APP'D		SCALE <i>NONE</i>	
CORNER RADIUS .062 ON C' BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .093 RADIUS ON GREATER THAN 1.250 DIA.		APP'D		<i>269T 9246</i>	
		APP'D		CODE 02731	SHEET OF

APR 23 1997

FORM 9131 REV. 2-61